



2021+ FORD BRONCO **PRO6 FRONT BUMPER MOUNT KIT**

INSTALLATION INSTRUCTIONS

IMPORTANT:

Please read all instructions before beginning installation. These guidelines are provided in good faith to help prevent any issues arising from errors during installation. The manufacturer of this product shall not be held responsible for any user actions taken or not taken during installation. There are many details of the installation that are assumed to be general mechanical knowledge to experienced installers; which are not detailed in these instructions. These installation guidelines are intended to serve as professional recommendations and are not as a step-by-step, fail-safe installation checklist. Selection of an experienced installer is the sole responsibility of the project owner.



STEP BY STEP INSTALLATION INSTRUCTIONS

1. Remove pre-installed bump stop bracket from Pro6 Bar using two 17mm wrenches or sockets.



5. Install the Pro6 bar on to the mounting slots on the brackets. It may be necessary to loosen the end mounts to facilitate an easier install.



2. Install Bronco bump stop in previous bump stop location using the supplied M10 shoulder bolt and nyloc nut.



- Remove Safari Bar (if equipped) by 3. removing eight T-40 bolts. Your Pro 6 brackets will be installed using two bolts per side where Safari Bar mounts. To avoid damage to the threads, install the unused OE bolts into the Safari Bar mounting holes, and torque to 18.5 ft-lbs.
- **4.** Install driver and passenger side brackets using two of the OE T-40 bolts. Torque bolts to 18.5 ft-lbs.



6. Tighten end mount nuts until snug and aim the bar. Then tighten the end mount nuts.



Set the bump stop height by twisting 7. the bump stop pad counterclockwise (loosening). Take care to avoid excessively preloading the bar such that the center of the bar will bend upwards. Once the final bump stop height is reached, use the provided nut to lock the bump stop height.



YOU'RE DONE. **ADVENTURE FURTHER!**

(1) - Pro6 - LED - 6 - lightbar

- (2) Brackets
- (1) Bump Stop

Parts Included:

(1) - MOUNTING HARDWARE KIT

Tools Required:

- T-40 Torx Plus Driver
- (Available in Bronco Tool Kit)
- Torque Wrench (3/8" Drive)
- Phillips screwdriver
- 3mm Allen Wrench
- 6mm Allen Wrench
- 13mm Wrench or Socket
- 17mm Wrench or Socket (2x)
- 9/16" Open End Wrench





